

Replacing the Primary Belt

1. Remove the top, rear, left and right covers per procedure 10.1
2. Loosen but do not remove the idler pulley mounting nut.
3. Loosen the primary belt tension adjustment bolt to remove tension from the primary belt. See Diagram 10.2.1.
4. Remove and discard the primary belt.

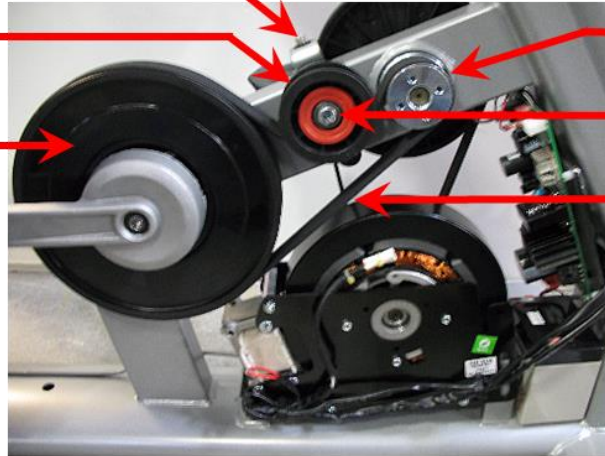
Diagram 10.2.1 - Primary Belt

Primary Belt

Tension Adj. Bolt

Idler Pulley

Input Pulley



Secondary Sheave

Idler Pulley

Mounting Nut

Primary Belt

5. Place the replacement primary belt in its mounting position around the input pulley, under the idler pulley and around the secondary sheave.
6. Tension the primary belt per Procedure 8.2. When the belt tension is correct, torque the idler pulley mounting nut to 120 inch pounds (10 foot pounds).
7. Replace the covers per procedure 10.1.